



## **AMENDMENTS TO THE SPECIFICATION**

### **SUBSTITUTE PARAGRAPH FOR PAGE 1, LINE 25, TO PAGE 2, LINE 7.**

Referring now to FIG. 2, there is shown a cross-sectional view of the fabric substrate 100 in FIG. 1. The fabric substrate 100 comprises a satin weave fabric having a first, or warp, set of yarns 110 interwoven with a second, or fill, set of yarns 120 oriented in a substantially perpendicular direction to the first set of yarns 110. In one embodiment, the first set of yarns 110 are a 65% polyester and 35% cotton ring spun yarn with a 18.5 cotton count and using 1.2 denier per fiber polyester, and the second set of yarns 120 are a 65% polyester and 35% cotton ring spun yarns with a 11.6 cotton count yarn using 1.2 denier per fiber polyester. In another embodiment, the second set of yarns 120 are 8 cotton count yarn of 65% polyester and 35% cotton open end spun yarn.

### **SUBSTITUTE PARAGRAPH FOR PAGE 2, LINE 25, TO PAGE 3, LINE 8.**

In one method of forming the coated product 10, the fabric substrate 100 is first woven with the satin weave. After the fabric substrate 100 is woven, it is napped on the first surface 101 of the fabric 110 with the napping needles or devices moving generally perpendicular to the direction to the second set of yarns 120. After napping the first surface 101 of the fabric 100, the second surface 102 is napped and sheared, with the napping needles or devices moving generally perpendicular to the second set of yarns 120. The fabric substrate 100 can be steam treated to increase the pile effect, and the steam treatment can occur after napping of the first surface 101, and either before or after napping and shearing the second surface 102. After the second surface 102 is napped and sheared, the film covering 300 is applied to the second surface by the adhesive 200. In one embodiment, the adhesive 200 is a water or solvent born polymeric adhesive. The film covering 300 can be a urethane film, vinyl film, or the like, which simulates the leather surface.

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